1. Maintenance issue or machine service
   CAD/CAM support
   Phone: 00800/7000-7080  E-mail: cadcamsupport@ivoclarvivadent.com

2. CAD/CAM support
   Activate special discount for repair/maintenance time

3. Data transfer/upload
   Select manufacturer: "Ivoclar Digital Service+
   ↓
   Automatic redesign
   ↓
   Sending the design data via Inbox

4. Production
   - Start of production with specified material
   - Final quality check

5. Dispatching
   UPS parcel dispatch to the laboratory