

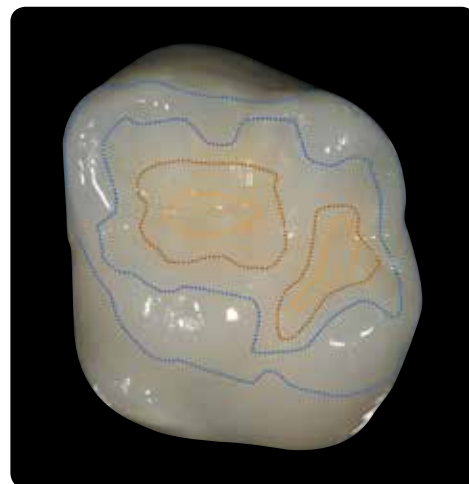
Individual Staining Technique

POSTERIOR CROWNS



Initial situation

Optimum finishing and polishing of the ceramic surface.



..... Shade Stains orange Shade Incisal 1

1st Step

Individualization of the fissures using Stains orange. Additional design of the occlusal area using Shade 1 (orange) and blue-transparent Shade Incisal 1.



..... Stains mahogany Stains white Shade Incisal 2

2nd Step

Design of fissures and application of Shade Incisal 2 in the buccal area, according to the age of the patient. Highlighting the cusps with Stains white.



Completed restoration glazed and fired.



Firing parameters IPS InLine System Shade/Stains

	T °C / °F	B °C / °F	S min	t↗ °C / °F / min	H min	V ₁ °C / °F	V ₂ °C / °F
IPS InLine One	850 / 1562	403 / 757	6	60 / 180	1	450 / 842	849 / 1560
IPS InLine PoM	800 / 1472	403 / 757	6	60 / 180	1	450 / 842	799 / 1470

Firing parameters IPS InLine System Glaze

	T °C / °F	B °C / °F	S min	t↗ °C / °F / min	H min	V ₁ °C / °F	V ₂ °C / °F
IPS InLine One	850 / 1562	403 / 757	6	60 / 180	1	450 / 842	849 / 1560
IPS InLine PoM	800 / 1472	403 / 757	6	60 / 180	2	450 / 842	799 / 1470

Individual Staining Technique

ANTERIOR CROWNS



Initial situation
Optimum finishing and polishing of the ceramic surface.



1st Step
Application of the basic shade (Shade 1–7) according to the natural tooth shade.

..... basic shade



2nd Step
Application of Shade Incisal 1 (blue-transparent) and Shade Incisal 2 (grey-transparent) in the incisal area. Tip: Shade 1 for halo.

..... Shade Incisal 1 Shade Incisal 2



Completed restoration glazed and fired.

