

PrograMill PM7

PrograMill PM7 Softwareupdate V82.70 *Changelog*

New features and bug fixes:

- **new feature:** New hint "Active Air Suction is disabled" if switching from dry to wet
- **new feature:** Possibility to re-queue jobs
- **new feature:** CAM picture remains visible for already archived jobs
- **new feature:** Clean up network folder
- **new feature:** Show progress bar for certain processes
- **new feature:** Set and reset spindle and water pump hours (for service technicians)
- **new feature:** New tab to control the Active Air nozzles (for production only)
- **new feature:** Rework of the notification tab in the machine settings
- **new feature:** Show Software Change Log (NOT available over USB-Stick)
- **fixed critical bug:** Problem of milling standard NC test files fixed (for production only)
- **fixed critical bug:** In case of a motor fault, show relevant axis and error code
- **fixed critical bug:** Provide possibility to clean the probe in case it got stuck
- **fixed critical bug:** Switch of all controls in case of Emergency Stop (ESTOP)
- **fixed critical bug:** Stop .NET services to avoid unnecessary RAM consumption (EWF)
- **fixed bug:** Skip disc cleaning for disc thickness greater than 40 mm
- **fixed bug:** Spindle sealing air is always on during cleaning processes
- **fixed bug:** Spindle clamp remains open during initialisation
- **fixed bug:** Material holder type "DISK" showed wrong default image
- Change upper and lower limits for non-Ivoclar Digital tool parameters
- Changed interval for sending IoT data
- Improvement in the UI: Tool selection screen is now bigger
- Minor bug fixes and improvements